



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

U/R

SM
20.11.16

647.3916

Job Sheet 215395



Part No: 647.3916

Job Qty: 8 pcs

Part Name: Deflector



Part Weight: 0 lbs

Status: New

Job Created: 11/13/20

DAS

Job Tracking No:

Due Date: 11/20/20

10

Created By: Marie Lajeunesse

Type: SOLD

REV A 9-89

Description:

Note: DWG REV C2 SHEETS 1,11 IPP REV A RQ 14/05/28 VERIFIED BY DD

Ship Via:

POSITIVE RECALL

EFFECTIVE AUTH

RELEASED DATE
Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw - 1	8		11/12/20	0.00	0.01	Bandsaw - 1		
		pcs							
110	HAAS 4 Axis - B4B	8		11/13/20	0.49	17.20	HAAS - 1 - B4B		
		pcs					HAAS - 2 - B4B		
							HAAS - 3 - B4B		
							HAAS - 4 - B4B		
120	QC 2	8		11/13/20	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		



Container No: S322672



Part: 647.3916

Job No: 215395

Serial No/Batch: S322672

Revision: REV.D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/16/20

DCS
Dart Aerospace Ltd.
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
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					QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	20-12-18
					QC 2 - 69	
					QC 2 - 76	
					QC 2 - 86	
					QC 2 - 83	
130	QC 8	8 pcs	11/13/20	0.00 0.00	QC 8 - 12	
					QC 8 - 14	20/12/19
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					QC 8 - 76	
					QC 8 - 61	
					QC 8 - 66	
					QC 8 - 73	
					QC 8 - 82	
140	Outsource - 4 - Anodize	8 pcs	11/20/20		ATG001-VC	5 DEC 22 2020
150	Packaging 2-1 - Receive - B4B	8 pcs	11/20/20	0.00 0.00	Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	DEC 24 2020
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 -	

https://www.plexonline.com/121f3f73-863f-4a2a-a4b4-daf59068ab1a/Plexus_Control/Report_View/Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=True... 3/5

					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	
190 QC 21 - SA	8 pcs	11/20/20	0.00	0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21 DEC 31 2020
					QC 21 - SA - 9	9-89
					QC 21 - SA - 77	
					QC 21 - SA - 28	
Part Op 100 - (Bandsaw) Cut Blank at 16.625"						
Descriptions: 110 - (HAAS CNC Vertical Machine) 1-Machine per folio FB295						
120 - (QC2- Inspect parts off machine FAI/FAIB)						

130 - (QC8- Inspect parts - second check)

140 - Issue P/O to ATG : _____ Hard Anodize Color Black, _____ as per Dwg 647.3900 Rev. C

150 - (Receive & Inspect for Damage & Mat'l Certs) Mat'l Certs req'd.

155 - (QC6- All purchased or subcontracted products)

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S4.000X3.000	7075-T6S Sheet 4.000" Thick X 3.000" Wide	11.1120 ft (1.389 ea)	100-Bandsaw - 1	S 321363

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw - 1	M7075T6S4.000X3.000	11	9	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Deflector, Upper Half	0.340inches + 0.000 - 0.050	0.340 0.290		
2	Deflector, Upper Half	0.063inches ± 0.005	0.068 0.058	Radius	
3	Deflector, Upper Half	0.125inches ± 0.005	0.130 0.120	Radius	
4	Deflector, Upper Half	0.188inches ± 0.005	0.193 0.183		
5	Deflector, Upper Half	0.830inches ± 0.005	0.835 0.825		
6	Deflector, Upper Half	2.000inches ± 0.005	2.005 1.995		
7	Deflector, Upper Half	0.813inches ± 0.005	0.818 0.808		
8	Deflector, Upper Half	0.063inches ± 0.005	0.068 0.058	Radius	
9	Deflector, Upper Half	0.201inches + 0.005 - 0.001	0.206 0.200	Diameter	
10	Deflector, Upper Half	65.000Degrees ± 0.500	65.500 64.500	Angle	
11	Deflector, Upper Half	0.192inches + 0.005 - 0.001	0.197 0.191	Diameter	
12	Deflector, Upper Half	20.000degrees ± 0.500	20.500 19.500	angle	
13	Deflector, Upper Half	0.196inches ± 0.010	0.206 0.186	diameter	
14	Deflector, Upper Half	0.385inches ± 0.020	0.405 0.365	diameter	
15	Deflector, Upper Half	100.000degrees ± 0.100	100.100 99.900	angle	
16	Deflector, Upper Half	0.500inches ± 0.005	0.505 0.495		
17	Deflector, Upper Half	0.460inches ± 0.005	0.465 0.455		
18	Deflector, Upper Half	1.500inches ± 0.005	1.505 1.495		
19	Deflector, Upper Half	1.500inches ± 0.005	1.505 1.495		
20	Deflector, Upper Half	1.500inches ± 0.005	1.505 1.495		

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DART AEROSPACE LTD		Work Order:	215395
Description: Deflector		Part Number:	647.3916
Inspection Dwg:	Rev: D	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.240	± 0.005	1.240	✓		31006	Height Gage
0.871	± 0.005	0.873	✓		"	"
0.555	± 0.005	0.557	✓		"	"
0.292	± 0.005	0.294	✓		"	"
65°	± .5°	65°	✓		Angle Finder	REF
1.68	± 0.010"	1.678	✓		Height Gage	31006
2.100	± 0.005	2.100	✓		"	"
4.200	± 0.005	4.200	✓		"	"
6.300	± 0.005	6.300	✓		"	"
3.000	± 0.005	3.000	✓		"	"
1.500	± 0.005	1.500	✓		"	"
3.16	± 0.010	3.158	✓		"	"
20°	± .5°	20°	✓		Angle Finder	REF
0.438	± 0.005	0.435	✓		Height Gage	31006
ø 0.201	+0.005 - 0.001	0.201	✓		Gage Pin	REF
ø 0.192	+0.005 - 0.001	0.193	✓		"	"
0.340	+0.000 - 0.005	0.338	✓		Micro. M.	DIP-01
0.830	± 0.005	0.830	✓		Height Gage	31006
2.000	± 0.005	1.999	✓		Vern.	DIP-05
0.188	± 0.005	0.192	✓		Micro. M.	DIP-01
R0.063	± 0.005	0.0625	✓		Rad. Gage	REF
0.500	± 0.005	0.500	✓		Vern.	DIP-05
1.500	± 0.005	1.500	✓		"	"
1.500	± 0.005	1.500	✓		"	"
1.500	± 0.005	1.500	✓		"	"
0.460	± 0.005	0.459	✓		"	"
ø.196 (x4)	± 0.010	0.196	✓		"	"
C.Sink 100° x .385	± 0.020	100° x 0.38	✓		"	"
R 0.125	± 0.005	0.125	✓		Rad. Gage	"

Measured by: DIP	Checked by: JMK	QC Inspector:
Date: 20-12-17	Date: 20/12/19	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
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PURCHASE ORDER **POHB047990**



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB047990

PO Date: 12/22/20

Due Date: 12/24/20

Purchase Order

Revision:

Revision Date:

Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	216779	D5905-1	D5905 REV.A	Base, Outboard Issue P/O : HARD ANODIZE PER MIL-A-8625 TYPE III CLASS 2 BLACK PRIME PER DART QSI 005 4.2.1 USING MIL-P-23377 1-2 MILS Certification of Conformity is required.	Firmed - X2		12/24/20	2 pcs	0 pcs	2 pcs	\$9.25/pcs	\$18.50
DEC 24 2020												
Line Item Note ***** RUSHHHHHHHH *****												
2	216780	D5905-2	D5905 REV.A	Base, Inboard Issue P/O : HARD ANODIZE PER MIL-A-8625 TYPE III CLASS 2 BLACK PRIME PER DART QSI 005 4.2.1 USING MIL-P-23377 1-2 MILS Certification of Conformity is required.	Firmed - X2		12/24/20	2 pcs	0 pcs	2 pcs	\$9.25/pcs	\$18.50
DEC 24 2020												
Line Item Note ***** RUSHHHHHHHH *****												



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PURCHASE ORDER POHB047990



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	215340	649.4812	649.4800 E	Shim : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed - X17		12/24/20	17 pcs	0 pcs	17 pcs	\$13.90/pcs	\$236.30
Line Item Note ** RUSH **												
4	215357	649.5210	649.5200 C	Doubler : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N	Firmed - X16		12/24/20	16 pcs	0 pcs	16 pcs	\$9.15/pcs	\$146.40
Line Item Note ** RUSH **												
5	216810	654.1201	654.1200 N/C	Strut Assembly Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed - X3		12/24/20	3 Ea	0 Ea	3 Ea	\$9.25/Ea	\$27.75
Line Item Note ** RUSH **												



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PURCHASE ORDER

POHB047990



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	215352	649.5013	649.5000 Rev D	Deflector : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL- A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed - X16		12/24/20	16 pcs	0 pcs	16 pcs	\$13.35/pcs	\$213.60
Line Item Note: ** RUSH **												
7	215342	649.4817	649.4800 Rev E	Shim : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed - X31		12/24/20	31 pcs	0 pcs	31 pcs	\$8.00/pcs	\$248.00
Line Item Note: ** RUSH **												
8	216585	654.1014	654.1000 N/C	Strut Bracket Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 PRETREATMENT AS PER SECTION 3.3 PRETREAT CARDINAL 4860-4702 ACID ETCH WASH PRIMER (GRAY) TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.3, PRIME CARDINAL 7760-4702 LOW VOC EPOXY PRIMER (LIGHT GRAY) Certification of Conformity is required	Firmed - X3		12/24/20	3 Ea	0 Ea	3 Ea	\$9.25/Ea	\$27.75
Line Item Note: ** RUSH **												



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PURCHASE ORDER POHB047990



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	214465	C3-8-5	C3-8-5 Rev 3	Solenoid Cover -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed XIS		12/24/20	15 pcs	0 pcs	15 pcs	\$8.56/pcs	\$128.40
Line Item Note: ** RUSH **												
10	215507	RBEL135M-2905-101-13	RBEL135M-2905-101 Rev 9	Motor Clamp Outsource process- Anodize per QSI017 4.1.10.1 -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed XG		12/24/20	6 pcs	0 pcs	6 pcs	\$8.56/pcs	\$51.36
Line Item Note: ** RUSH **												
11	214684	647.1811	647.1800 REV.A	Spacer : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed XEO		12/24/20	60 pcs	0 pcs	60 pcs	\$8.00/pcs	\$480.00
Line Item Note: ** RUSH **												
12	214685	647.1812	647.1800 REV.A	Shim : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2)	Firmed XEO		12/24/20	160 pcs	0 pcs	160 pcs	\$8.60/pcs	\$1,376.00
Line Item Note: ** RUSH **												
13	215351	649.5012	649.5000 Rev D	Deflector : Various STC's Issue P/O to ATG: AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed XG		12/24/20	16 pcs	0 pcs	16 pcs	\$9.05/pcs	\$144.80
Line Item Note: ** RUSH **												



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Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
14	215356	649.5113	649.5100 Rev D	Wiper Deflector Shim : Various STC's - Issue P/O to ATG : - Hard Anodize Black, Type 3, Class 2 as per Dwg. - Prime as per Dwg. Certification of Conformity is required.	Firmed -		12/24/20	16 pcs	0 pcs	16 pcs	\$8.00/pcs	\$128.00
Line Item Note ** RUSH **												
15	214675	647.7913	647.7900 Rev NC	Doubler : Various STC's Issue P/O ATG, black anodize and prime as per dwg 647.7913 Rev. A	Firmed -		1/6/21	24 pcs	0 pcs	24 pcs	\$9.15/pcs	\$219.60
16	216407	650.9201	650.9200 Rev A1	Eyelet Bracket Assembly : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed -		1/6/21	12 pcs	0 pcs	12 pcs	\$8.35/pcs	\$100.20
17	215612	646.3711	646.3700 Rev A	Clip : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3700 Rev. A	Firmed -		1/6/21	20 pcs	0 pcs	20 pcs	\$7.85/pcs	\$157.00
18	216708	RBEM632V3010101-1		Base -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1 WATER SEAL As Per Dwg RBEM632V3010101-1 Rev. 1	Firmed -		1/6/21	1 pcs	0 pcs	1 pcs	\$8.56/pcs	\$8.56
19	216741	647.1612	647.1600 Rev A	Splice Plate : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O ATG, black anodize and prime as per dwg 647.1612 Rev. A	Firmed -		1/6/21	20 pcs	0 pcs	20 pcs	\$8.65/pcs	\$173.00
20	215420	647.1718	647.1700 REV.F	Gusset : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG :	Firmed -		1/6/21	8 Ea	0 Ea	8 Ea	\$14.40/Ea	\$115.20



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PURCHASE ORDER **POHB047990**



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
21	215395	647.3916	647.3900 REV.D	Deflector : Various STC's -Issue P/O: FINISH: HARD ANODIZE IAW MPP- 172 SECTION 2.1. (HARD ANODIZE IAW MIL-A-8625 TYPE 3 CLASS 2, COLOR BLACK) Certification of Conformity is required	Firmed -		1/6/21	8 pcs	0 pcs	8 pcs	\$19.85/pcs	\$158.80
DEC 24 2020												
DAS 82 9-89												

Grand Total: \$4,177.72

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Please ensure to send the related invoice to hby_ap@dartaero.com.

Plex 12/23/20 11:04 AM dart.lussier.patrick



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Pack List

Number: 921266

Date: 23-Dec-20

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
2 ea	Part: D5905-1 Base, Outboard Black Anodize per MIL-A-8625F, Type II, Class2, .0005-.0045" (.4 - 1mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: S315837 Job: 28690 PO: POHB047990		Rev: A Expiry Date: 4/25/2022 Line:
2 ea	Part: D5905-2 Base, Inboard Black Anodize per MIL-A-8625F, Type II, Class2, .0004-.001" (.4 - 1mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: S315837 Job: 28691 PO: POHB047990		Rev: A Expiry Date: 4/25/2022 Line:
17 ea	Part: 649.4812 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: S315837 Job: 28692 PO: POHB047990		Rev: E Expiry Date: 4/25/2022 Line:
16	Part: 649.5210		Rev: C Made in Canada.



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Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
1 ea	Doubler Black Hard Anodize per MIL-A-8625, Type III, Class 2 Primer Paint per MIL-P-23377J, Type 1, Class N Batch/Lot#: S315837 Expiry Date: 4/25/2022 Job: 28693 Line: PO: POHB047990		
3 ea	Part: 654.1201 Rev: Hard black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: S315837 Expiry Date: 4/25/2022 Job: 28694 Line: PO: POHB047990		
16 ea	Part: 649.5013 Rev: D Deflector Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - .2 mils) per drawing. Batch/Lot#: S315837 Expiry Date: 4/25/2022 Job: 28695 Line: PO: POHB047990		
31 ea	Part: 649.4617 Rev: E Shim Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5 mils) Made in Canada.		



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Terms		Ship Via	
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	Prime per MIL-PRF-2337, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing Batch/Lot#: S315837		



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Quantity	Description		
	4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0008-.0009" (.5 - .9 mils) per drawing. Batch/Lot#: S315837		



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	.0001-.0002" (1 - 2 mils) per drawing. Batch/Lot#: S315837 Expiry Date: 4/25/2022 Job: 23703 Line: PO: POHB047990		
24 ea	Part: 647.7913 Rev: A Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: S315837 Expiry Date: 4/25/2022 Job: 28704 Line: PO: POHB047990		
12 ea	Part: 650.9201 Rev: A1 Eyelet Bracket Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: S315837 Expiry Date: 4/25/2022 Job: 28705 Line: PO: POHB047990		
20 ea	Part: 646.3711 Rev: A Clip Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing		
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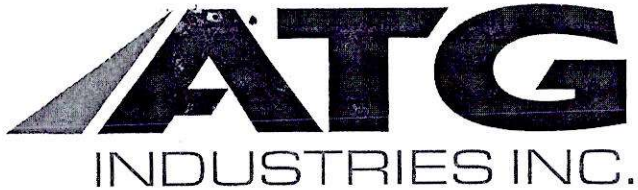
Fax: 613 632-1053

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Fax: 613 632-1053

Terms		Ship Via	
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Quantity	Description		
	Batch/Lot#: S315837 Expiry Date: 4/25/2022 Job: 28706 Line: PO: POHB047990		
1 ea	Part: RBEM632V3010101-1 Rev: 1 Base Clear Anodize per MIL-A-8625F, Type II, Class 1, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 28707 Line: PO: POHB047990		
20 ea	Part: 647.1612 Rev: A Splice Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: S315837 Expiry Date: 4/25/2022 Job: 28708 Line: PO: POHB047990		
8 ea	Part: 647.1718 Rev: E Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5 mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Batch/Lot#: S315837 Expiry Date: 4/25/2022 Job: 28709 Line: PO: POHB047990		
8 ea	Part: 647.3916 Rev: C Deflector Made in Canada.		

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CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>DEC 24 2020</u> Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			